



HEAVY METAL REMEDIATION OF WASTEWATER BY AGROWASTES

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Keywords: wastewater treatment, low cost adsorbent, non biodegradable heavy metals.

Advanced wastewater treatment techniques such as adsorption are economically and environmentally essential in the removal of non biodegradable heavy metals from wastewater. Adsorption by activated carbon is being widely used but activated carbon remain an expensive material. In recent years, the need for safe and economical methods for the elimination of heavy metals from contaminated waters has necessitated research interest towards the production of low cost alternatives to commercially available activated carbon. Therefore there is an urgent need that all possible sources of agro-based inexpensive adsorbents should be explored and their feasibility for the removal of heavy metals should be studied in detail. This review focuses on the use of low cost adsorbent prepared from rice husk, cajanus cajan, maize cob, sago waste, mosambi fruit peel, watermelon shells, almond shells, apricot shells etc.

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Introduction

Water pollution due to toxic heavy metals has been a major cause of concern for environmental engineers. The industrial and domestic wastewater is responsible for causing several damages to the environment and adversely affecting the health of the people. Several episodes due to heavy metal contamination in aquatic environment increased the awareness about the heavy metal toxicity. Metals can be distinguished from other toxic pollutants, since they are non-biodegradable and can accumulate in living tissues, thus becoming concentrated throughout the food chain. A variety of industries for the release of heavy metals into the environment through their wastewater as suggested by Braukmann et al.¹

However years of increased industrial, agricultural and domestic activities have resulted in the generation of large amount of wastewater containing a number of toxic pollutants, which are polluting the available fresh water continuously. With the realization that pollutants present in water adversely effect human and animal life domestic and industrial activities, pollution control and management is now a high priority area. The availability of clean water for various activities is becoming the most challenging task for researcher and practitioners worldwide.

Heavy metals have been excessively released into the environment due to rapid industrialization and have created a major global concern. Cadmium, zinc, copper, nickel, lead, mercury and chromium are often detected in industrial wastewaters, which originate from metal plating, mining activities, smelting, battery manufacture, tanneries, petroleum refining, paint manufacture, pesticides, pigment manufacture, printing and photographic industries, etc.^{2,3} Unlike organic wastes, heavy metals are non-biodegradable and they can be accumulated in living tissues, causing various diseases and disorders; therefore they must be

removed before discharge. Namasivayam C.J. et al.⁴ interest into the production of cheaper adsorbents to replace costly wastewater treatment methods such as chemical precipitation, ion-exchange, electroflotation, membrane separation, reverse osmosis, electrodialysis solvent extraction, etc. are attracting attention of scientists. Adsorption is one the physico-chemical treatment processes found to be effective in removing heavy metals from aqueous solutions. Most of the adsorption studies have been focused on untreated plant wastes such as *Eucalyptus* Bark,⁵ almond and apricot shell,⁶ bael fruit,⁷ *Moringa oleifera* pods,⁸ *Opuntia*,⁹ *Thespesia Populnea* Bark,¹⁰ *Adathoda vasica*,¹¹ Jaswand Leaf Powder.¹²

In general, an adsorbent can be termed as a low cost adsorbent if it requires little processing, is abundant in nature, or is a by-product or waste material from another industry. Of course improved sorption capacity may compensate the cost of additional processing as suggested by Bailey et al.¹³ Therefore there is an urgent need that all possible sources of agro-based inexpensive adsorbents should be explored and their feasibility for the removal of heavy metals should be studied in detail. The objective of this study is to contribute in the search for less expensive adsorbents and their utilization possibilities for various agricultural waste by-products, which are in many cases also pollution sources.

Relevant Literature

Reviews of some agricultural adsorbents for the removal of heavy metals from wastewater are presented as follows:

Rice husk: Rice husk is an agricultural waste material generated in rice producing countries, especially in Asia. The annual world rice production is approximately 500 million metric tons, of which 10 – 20 % is rice husk. Dry rice husk contains 70– 85 % of organic matter (lignin, cellulose, sugars, etc) and the remainder consists of silica, which is present in the cellular membrane carried out by Vempati et al.¹⁴ Srinivasan et al.³⁶ studied on chromium removal by rice husk carbon. The activated carbon prepared

by carbonization of rice husk with sulphuric acid followed by CO₂ activation showed 88 % removal of total chromium and greater than 99 % removal of hexavalent chromium. Column studies showed capacity of 8.9 mg g⁻¹ and 6.3 mg g⁻¹ for rice husk and commercial carbons respectively, for Cr(VI) removal. Ayub S. et al.¹⁶ studied on chromium removal by rice husk carbon. The activated carbon prepared by carbonization of rice husk with sulphuric acid followed by CO₂ activation showed 88 % removal of total chromium and greater than 99 % removal of hexavalent chromium. Column studies showed capacity of 8.9 mg g⁻¹ and 6.3 mg g⁻¹ for rice husk and commercial carbons respectively, for Cr(VI) removal. Guo Y. et al.¹⁷ studied on adsorption of Cr(VI) on micro- and mesoporous rice husk-based activated carbon. They have concluded that the rice husk carbon is a good sorbent for the removal of Cr(VI) from aqueous solution range from 5 to 60 mg L⁻¹ with adsorbent dose of 0.8 g L⁻¹ at pH < 5 under the minimum equilibration time of 2 hours. There is a sharp decrease in adsorption above pH 5.0 and the adsorption in the higher pH range would be negligible. Maximum reported adsorption is >95 % removal of Cr(VI). A study on utilization of agro-residues (rice husk) in small wastewater treatment plants was done by Daifullah et al.¹⁸ They have characterized and evaluated two types of sorbents made from rice husk. The efficiency of both sorbents in the removal of the complex matrix containing six heavy metal was nearly 100 %. These metals are Fe, Mn, Zn, Cu, Cd, and Pb, which are found in the drain containing the agricultural and sewage wastewater. Wong et al.¹⁹ using tartaric acid modified rice husk as adsorbent have carried out batch studies for the removal of lead and copper and reported the effects of various parameters such as pH, initial concentration of adsorbent, particle size, temperature etc. It was reported that modified rice husk is a potentially useful material for the removal of Cu and Pb from aqueous solutions. The rapid uptake and high adsorption capacity makes it a very attractive alternative adsorption material. It was also shown that the uptake of Cu and Pb was maximum when pH was increased from 2 to 3, thereafter remained relatively constant. Adsorption behaviour of Ni(II), Zn(II), Cd(II), and Cr(VI) on untreated and phosphate treated rice husk (PRH) by Ajmal M. et al.²⁰ showed that adsorption of Ni(II) and Cd(II) was greater when PRH was used as adsorbent. Adsorption of Cd(II) was dependent on contact time, concentration, temperature, adsorbent doses and pH of the solution. It was also reported that the maximum adsorption (>90%) was obtained at a pH value of 12. Subramaniam P.²¹ studied on raw rice on the removal of Cr(VI). The overall result indicated that the maximum removal (66 %) of Cr(VI) for raw rice husk was obtained at pH 2, when it is given adsorbent dose of 70 g L⁻¹ for 2 hours. It has also showed good fit to Freundlich isotherm with 1/n value of 2.863. The adsorption behavior of Zn²⁺ and Pb²⁺ ions on rice husk was investigated by Asrari et al.²² using rice husk to remove the metals ions in dairy wastewater. The removal of heavy metal ions from aqueous solutions was studied by batch method. The main parameters that influencing Zn²⁺ and Pb²⁺ sorption on rice husk were: amount of adsorbent, contact time and pH value of wastewater. The influences of pH (2–9), contact time (5–70 min) and adsorbent amount (0.5–3 g) have been studied. The percent adsorption of Zn²⁺ and Pb²⁺ ions increased with an increase in contact time and dosage of rice husk. The binding process was strongly affected by pH and the optimum pH for Zn²⁺ and Pb²⁺ ions were 7.0 and 9.0, respectively. The experimental data were analyzed by

Langmuir isotherm. The maximum adsorption capacity of the adsorbent for Zn²⁺ and Pb²⁺ ions was calculated from the Langmuir isotherm and found to be 19.617 and 0.6216 mg g⁻¹, respectively. The percent of removing Zn²⁺ and Pb²⁺ ions reached maximum to 70 % and 96.8 %, respectively. Nhapi I et al.²³ reported that, adsorbents, carbonized rice husk (CRH) and activated rice husk (ARH) made out of rice husks, available as agriculture waste, are investigated as viable materials for treatment of Pb, Cd, Cu, and Zn containing industrial wastewater at controlled pH. The results obtained from the batch experiments revealed a relative ability of the rice husk in removing some heavy metals at pH 7. One hand one, the CRH adsorption capacity decreases in the order of Cu>Pb>Zn>Cd in batch adsorption whereas during rapid small scale column tests the adsorption capacity decrease as follow Cu>Zn>Pb>Cd. On the other hand, ARH adsorption capacity performance is similar to CRH. However, during rapid small scale column tests the adsorption capacity decreases in the order Zn>Cu>Pb>Cd. The kinetic removal in batch experiment shows that the net uptake of Pb, Cd, Cu, Zn was 54.3 %, 8.24 %, 51.4 % and 56.7 %, respectively whereas using CRH, while it varied as 74.04 %, 43.4 %, 70.08 % and 77.2 % for the same dosages of ARH. Therefore, it is concluded that as regards to CRH, ARH demonstrated higher potential to remove relatively all selected heavy metals. Biosorption of cadmium ions from simulated wastewater using rice husk was studied by Ebrahim et al.²⁴ with initial concentration of 25 mg L⁻¹. Equilibrium isotherm was studied using Langmuir, Freundlich, BET and Timken models. The results show that the Freundlich isotherm is the best fit model to describe this process with high determination coefficient equals to 0.983. There was a good compliance between the experimental and theoretical results. Highest removal efficiency 97 % was obtained at 2.5g of adsorbent, pH 6 and contact time 100 min. Singh²⁵ reported that, adsorbent is prepared from rice husk, a low cost by product from a rice mill. The rice husk carbon is activated using H₃PO₄ (40 %). The stock solution of Cr(VI) is prepared by dissolving 2.828 g of potassium dichromate (Central Drug House (CDH), India) in 1 litre of demineralized water. Batch mode experiments are done. The effect of various parameters like adsorbent dose, pH and contact time are studied. The studies demonstrate that the rice husk carbon (RHC) has a significant capacity for adsorption of Cr(VI) from aqueous solution. The RHC characteristics are reported as FTIR. The break through capacity for Cr(VI) (100 mg L⁻¹, pH 2) is on average 38.1 mg g⁻¹. The adsorption of chromium(VI) was found to be maximum (93–94 %) at low values of pH (around 2) for the carbon dosage of 1000 mg L⁻¹ and nearly 100 % for carbon dosage of 1200 mg L⁻¹. RHC exhibits high degree of selectivity for Cr(VI) adsorption. Table 1 summarizes the usage of types of rice husk as an adsorbent:

Maize/Corn Cob: The study on oxidation of corncob by citric acid and nitric acid was carried out by Leyva-Ramos et al.²⁶ Upon oxidation of corncob, a significant increase in the surface area of the adsorbent was observed. An increase in the amount of oxygen found in corncob was due to more oxygenated groups being introduced on the adsorbent surface after oxidation. After oxidation, a higher proportion of acidic sites (carboxylic, phenolic and lactonic) was detected, which results in a reduction in the pHzpc (pH at zero point charge) value. It was also reported that the adsorption capacities for citric acid and nitric acid oxidized corncob were much higher than unmodified corncob.

Table 1. Types of rice husk as adsorbent for heavy metal

Adsorbent	Heavy metal removal efficiency, %							References
	Cr(VI)	Ni(II)	Cu(II)	Zn(II)	Cd(II)	Hg(II)	Pb(II)	
Rice husk carbon	>99	-	-	-	-	-	-	16
Phosphate treated rice husk	-	-	-	-	>90	-	-	20
Tartaric acid modified rice husk	-	-	>80	-	-	-	>95	19
Rice husk carbon	-	-	≈ 100	≈ 100	≈ 100	-	≈ 100	18
Raw rice husk	66	-	-	-	-	-	-	21
Rice husk	-	-	-	70	-	-	96.8	22
Carbonised rice husk	-	-	51.4	56.7	8.24	-	54.3	23
Activated rice husk	-	-	70.08	77.2	43.4	-	74.04	23
Rice husk	-	-	-	-	97	-	-	24
Rice husk carbon using H ₃ PO ₄ (40 %)	93-94	-	-	-	-	-	-	25

Table 2. Types of Maize/Corn Cob as adsorbent for heavy metal

Adsorbent	Heavy metal removal efficiency, %							References
	Cu(II)	Cr(VI)	Ni(II)	Fe(II)	Co(II)	Zn(II)	Cd(II)	
Sulfuric acid treated corncobs	90	-	-	-	-	-	-	27
Maize cob	-	-	99	-	-	-	-	32
Corn cob	-	>90	-	-	-	-	-	31

Besides carbonization at high temperature, an adsorbent can be activated by chemical treatment using a concentrated acid. Khan and Wahab et al.²⁷ in the study of adsorption of copper by concentrated sulfuric acid treated corncobs. It was reported that upon treatment of corncobs with sulfuric acid and heated at 150 °C, the pHzpc of the adsorbent reduced from 5.2 (untreated) to 2.7 (treated) and the functional groups present in the adsorbent are mainly oxygen containing groups such as –OH, –COOH and –COO⁻. The maximum adsorption capacity obtained from Langmuir isotherm was 31.45 mg L⁻¹. Adsorption was more favored at higher pH value (4.5) due to low competing effect of protons for the adsorption sites. Effect of interfering ions such as Zn(II), Pb(II) and Ca(II) was also studied. It was noticed that copper removal efficiency was reduced by 53 %, 27 % and 19 % in the presence of Pb(II), Ca(II) and Zn(II), respectively. Regeneration study indicates that sulfuric acid treated corncobs can be regenerated by acidified hydrogen peroxide solution and as much as 90 % copper could be recovered. Daniela et al.²⁸ describe chemical modeling of metal biosorption requires the characterization of biomass used as sorbent. The (local) structural environment of Cu(II) and Zn(II) sorbed on corn cobs biomass has been investigated by secondary electron microscopy (SEM) and energy-dispersive X-ray analysis (EDX). The IR spectrum obtained for the above said biomass render a complex nature of the corn cobs biomass. Despite this complexity some characteristic peaks may be identified and assigned, revealing the presence of hydroxyl, carboxyl, carbonyl and amino functional groups in the structure of investigated biomass. The paper also deals with studies of physical and biochemical properties of the

sorbent: bulk density, apparent density, surface area, iodine number, CEC. From biomass characterization a possible mechanism of biosorption is suggested. The sorption experiments were carried out at a pH of 5.5 and low and high ionic strength in a 0.01 M Na₂SO₄ solution. The results showed a high capacity of corn cobs with respect to the removal of the investigated metals cations. Akporhonor et al.²⁹ prepared maize cob carbon was prepared by pyrolysis at 300 °C and 400 °C for 35 min. This was followed by steeping in saturated ammonium chloride. The activated carbon which was characterized for bulk density, surface area, surface area charge, abrasion resistance and pH was used in the removal of Cd²⁺, Ni²⁺, Cd²⁺ and Zn²⁺. The surface areas of the maize cob carbon at 300 °C and 400 °C were 0.010 and 0.021 g sample per mg iodine, respectively. The effectiveness of the modified maize cobs in removing the metal ions from solution was found to be Zn>Ni>Cd. The removal efficiency of the metal ions is depended on the metal ion concentration and temperature of carbonization. Igwe³⁰ reported that the use of EDTA modified and unmodified maize Cob for the removal of Co(II), Fe(II) and Cu(II) ions from aqueous solutions is feasible. It was found that modification enhanced the adsorption predominantly due to chelates formation. Co(II) ion was adsorbed more for both unmodified and modified maize cob, than the other two metal ions. The trend of the uptake is Co(II)>Fe(II)>Cu(II) for the unmodified and Co(II)>Cu(II)>Fe(II) for the modified maize cob. It was found that the pseudo second order equation gave a better fit to the sorption process than the pseudo first order equation. It was also possible to use Elovich equation to model the sorption process. The intraparticle diffusion

plot confirmed that the sorption process was particle diffusion controlled. The regression models that were generated for these equations could be used as predictive models for these heavy metals sorption on maize cob at any other contact time. Also, the results of this study could serve as parameters for designs of treatment plants for the treatment of heavy metal bearing effluents using maize cob or even any other agricultural by-products as adsorbents. Therefore, maize cob which is a waste has been employed in treating another waste, which is heavy metal wastewater, thereby achieving environmental friendliness. Study of Abdullahi Balarabe Sallau³¹ explores the potential of corn cob powder for adsorption of Cr(VI) in aqueous solution. Effects of adsorbent dosage, pH, temperature, contact time and Cr(VI) concentration were investigated. Maximum adsorption was observed at 80 °C under acidic condition of pH 4 with a contact time of 120 min. The percentage removal efficiency was more than 90 % at lower initial Cr(VI) concentrations. Both Langmuir and Freundlich adsorption isotherms fitted reasonably well with the data and showed high correlation coefficient (R^2) values of 0.999 and 0.991, respectively. Based on this, the adsorbent can be used as a low cost alternative in biosorption of wastewaters containing lower concentrations of Cr(VI). The adsorption of Ni(II) on maize cob has been studied by Muthusamy et al.³² using atomic absorption spectroscopy for metal estimation. Parameters like heavy metal concentration, adsorbent dose, contact time and agitation speed were studied. Langmuir and Freundlich isotherms were employed to describe adsorption equilibrium. Maximum amount of nickel adsorbed as evaluated by Freundlich isotherm is up to 99 %. Study concluded that maize cob, a waste material, have good potential as an adsorbent to remove toxic heavy metal like nickel from industrial wastewater. Table 2 summarizes the usage of types of rice maize/corn cob as an adsorbent.

Cajanus Cajan: Husk of tur dal (*Cajanus cajan*) was investigated by Ahalya et al.³³ as a new biosorbent for the removal of Fe(III) and Cr(VI) ions from aqueous solutions. Parameters like agitation time, adsorbent dosage and pH were studied at different initial Fe(III) and Cr(VI) concentrations. The biosorptive capacity of the tur dal husk was dependent on the pH of the chromium and iron solution, with pH 2 and 2.5 respectively being optimal. The adsorption data fit well with Langmuir and Freundlich isotherm models. The practical limiting adsorption capacity (q_{\max}) calculated from the Langmuir isotherm was 96.05 mg of Cr(VI)/g of the biosorbent at an initial pH of 2.0 and 66.65 mg g⁻¹ at pH 2.5. The infrared spectra of the biomass revealed that hydroxyl, carboxyl and amide bonds are involved in the uptake of Cr(VI) and Fe(III) ions. Characterisation of tur dal husk has revealed that it is an excellent material for treating wastewaters containing low concentration of metal ions. Karunakaran et al.³⁴ *Cajanus Cajan* (L) milsp seed shell activated carbons (CCC), an agricultural waste, abundance, cheapness and environmentally friendly nature could be used as potential adsorbent for the removal of Fe(III) from aqueous solution contains heavy metals and polluted water. The Freundlich adsorption isotherm model describes the adsorption behaviour with good correlation coefficient. The adsorption of Fe(III) was depended on the pH of the solution. Based on the results, the optimum contact time is 30 minutes and

adsorbent dosage is 50 mg L⁻¹. Polypyrrole conducting polymer is the most important conducting polymer that can be synthesized by chemical polymerization as coated form on the surface of CCC from aqueous solution. It was found that polypyrrole based conducting polymer was better adsorbent for removal Fe(III) compared to CCC from aqueous solution. The metal ion adsorption obeyed the pseudo- second order model based on the experimental and calculated q_e values. The removal of Fe(III) is simultaneously increased with increase in the temperature from 30 °C to 50 °C. The adsorptive removal of Ni(II) from aqueous solution using *Cajanus Cajan* (L) Milsp seed shells activated carbon and polypyrrole coated *Cajanus cajan* (L) milsp seed shells activated carbon (PPy/CCC) has been carried out by Thamilarasu et al.³⁵ under various experimental conditions. Quality of Ni(II) uptake at 50 mg of activated carbon is 25.75 mg g⁻¹ for CCC and 29.60 mg g⁻¹ for PPy/CCC. Adsorption data are modeled with Freundlich, Langmuir and Temkin adsorption isotherm. Thermodynamic parameters such as ΔH° , ΔS° and ΔG° have been calculated and the findings indicate that the adsorption is spontaneous and endothermic. Enthalpy change values range from 8.90 kJ mol⁻¹ to 23.04 kJ mol⁻¹, and based on these values the adsorption of Ni(II) by CCC could be a physisorption. A mechanism involving intra particle diffusion and surface adsorption has been proposed for adsorption of Ni(II) onto adsorbent. Adsorbent used in this study is also characterized by FT-IR and SEM before and after the adsorption of metal ions. Table 3 summarizes the usage of types of *Cajanus cajan* as an adsorbent.

Other agricultural waste product: Quek et al.³⁶ in their study on the use of sago waste for the sorption of lead and copper. Sago processing waste, which is both a waste and a pollutant, was used to adsorb lead and copper ions from solution. The sorption process was examined in terms of its equilibria and kinetics. The most effective pH range was found to be 4 to 5.5 for both metals. The equilibria data for both metals fitted both the Langmuir and the Freundlich models and based on the Langmuir constants, the sago waste had a greater sorption capacity for lead (46.6 mg g⁻¹) than copper (12.4 mg g⁻¹). The kinetic studies showed that the sorption rates could be described well by a second-order expression than by the more commonly applied Lagergren equation. Kadirvelu et al.³⁷ studied on utilization of various agricultural wastes for activated carbon preparation and application for the removal of dyes and metal ions from aqueous solution. Mercury(II) and nickel(II) were used in the study for various adsorbents. Activated carbon was prepared from agricultural solid wastes such as, silk cotton hulls, coconut tree sawdust, sago waste, maize cob and banana pitch. Erhan Demirbas et al.³⁸ reported that the batch removal of Cr(VI) from aqueous solution using low-cost adsorbents such as cornelian cherry, apricot stone and almond shell under different experimental conditions was investigated in this study. The influences of initial Cr(VI) ion concentration (20 to 300 mg·L⁻¹), pH (1 to 4) and particle size (0.63 to 1.60 mm) have been reported. Adsorption of Cr(VI) is highly pH-dependent and the results indicate that the optimum pH for the removal was found to be 1 for all types of carbon. A comparison of kinetic models applied to the adsorption of Cr(VI) ions on the adsorbents was evaluated for the pseudo first-order, the pseudo second-order, Elovich and intraparticle

diffusion kinetic models, respectively. Results show that the pseudo second-order kinetic model was found to correlate the experimental data well. In the investigation of Hema Krishna et al.³⁹ the powder of mosambi fruit

peelings (PMFP) was used as an inexpensive and efficient adsorbent for Ni(II) removal from aqueous solutions. The influence of physico-chemical key parameters such as the initial metal ion concentration, pH, agitation time, particle

Table 3. Types of *Cajanus Cajan* as adsorbent for heavy metal

Adsorbent	Heavy metal removal efficiency, %			References
	Cr(VI)	Fe(III)	Ni(II)	
Tur dal husk	96.05	66.63	-	33
CCC (50 mg L ⁻¹) at 50 °C	-	86.39	-	34
PPy/CCC (50 mg L ⁻¹) at 50 °C	-	90.47	-	
CCC (50 mg L ⁻¹) at 50 °C	-	-	88.60	35
PPy/CCC (50 mg L ⁻¹) at 50 °C	-	-	93.7	

Table 4. Other types of agricultural wastes as adsorbent for heavy metal

Adsorbent	Heavy metal removal efficiency, %							References
	Ni(II)	Hg(II)	Cu(II)	Pb(II)	Cr(VI)	Cd(II)	Fe(III)	
Silk cotton carbon	64	100	-	-	-	-	-	
Coconut tree sawdust carbon	84.3	100	-	-	-	-	-	36
Sago waste carbon	100	100	-	-	-	-	-	
Banan pitch carbon	96.40	100	-	-	-	-	-	
Sago waste	-	-	>75	>95	-	-	-	35
Cornelian cherry	-	-	-	-	>99	-	-	
Apricot stone	-	-	-	-	>98	-	-	37
Almond shells	-	-	-	-	>99	-	-	
Mosambi fruit peeling	>90	-	-	-	-	-	-	38
Watermelon shell	-	-	>90	-	-	-	-	39
Almond shell	-	-	-	-	-	-	>90	40
Spent grain	-	-	-	>90	-	>90	-	42
Coconut husk	-	-	-	-	>80	-	-	
Palm pressed fibre	-	-	-	-	>80	-	-	44
Eucalyptus bark	-	-	-	-	99	-	-	5

size and adsorbent dosage has been considered in batch tests. Sorbent ability to adsorb Ni(II) ions was examined and the mechanism involved in the process investigated. The optimum results were determined at an initial metal ion concentration of 50 (mg L⁻¹), pH=4, agitation time – 90 min, an adsorbent dose (125 mg/50 ml) and the particle size (0.6 mm). The % adsorption, Langmuir constants [$Q_0=29.41 \text{ mg g}^{-1}$ and $b=0.4789 \text{ L mg}^{-1}$], Freundlich constant $K_f=23.92 \text{ mg g}^{-1}$ and $n=2.24 \text{ L mg}^{-1}$, Lagergren rate constants [$K_{ad}=4.37 \times 10^{-2} \text{ min}^{-1}$] for [Ni(II)] 50 mg L⁻¹, were determined for the adsorption system as a function of sorbate concentration. The equilibrium data obtained were tested using Langmuir, Freundlich adsorption isotherm models, and the kinetic data obtained were fitted to pseudo first order model. The study of Koel Banerjee et al.⁴⁰ deals with the application of watermelon shell, an agricultural waste, for the adsorptive removal of Cu(II) from its aqueous solutions. This paper incorporates the effects of time, dose, temperature, concentration, particle size, agitation speed

and pH. Analytical techniques have been employed to find pore properties and characteristics of adsorbent materials. Batch kinetic and isotherm studies have also been performed to understand the ability of the adsorbents. The adsorption behavior of the Cu(II) has been studied using Freundlich, Langmuir and Tempkin adsorption isotherm models. The monolayer adsorption capacity determined from the Langmuir adsorption equation has been found as 111.1 mg g⁻¹. Kinetic measurements suggest the involvement of pseudo-second-order kinetics in adsorptions and is controlled by a particle diffusion process. Adsorption of Cu(II) on adsorbents was found to increase on decreasing initial concentration, increasing pH up to 8, increasing temperature, increasing agitation speed and decreasing particle size. Overall, the present findings suggest that watermelon outer shell is environmentally friendly, efficient and low-cost biosorbent which is useful for the removal of Cu(II) from aqueous media. G. Anusha et al.⁴¹ discuss the ability of the almond shell based activated

carbon in removing iron from the synthetic solution. The results clearly indicate that the carbon was effective in removing iron from the synthetic solution. For synthetic solution it was observed that the percentage removal of iron with increase in time of contact up to 20 minutes and after that there was no appreciable increase in the percentage removal. Hence the optimum contact time for synthetic solution was taken as 20 minutes. For synthetic solution, it was found that the percentage Iron removal increases from pH 1-9. Optimum pH is 5.0 which is the original pH of the solution. Spent grain obtained from brewery can be used to treat Pb(II) and Cd(II) ions as demonstrated by Low et al.⁴¹ Treatment of spent grain with NaOH greatly enhanced adsorption of Cd(II) and Pb(II) ions, whereas HCl treated spent grain showed lower adsorption than the untreated spent grain. The increase in adsorption of heavy metal ions after base treatment could be explained by the increase in the amount of galacturonic acid groups after hydrolysis of O-methyl ester groups. The best pH range for metal adsorption was 4–6. Kinetic study reveals that the equilibrium time of adsorption was 120 min for both metal ions and adsorption followed pseudo-second-order model. The maximum adsorption capacity for lead was two times higher than cadmium. The effect of organic ligands (EDTA, nitrilotriacetic acid and salicylic acid) on adsorption efficiency was assessed and adsorption was greatly reduced by EDTA and nitrilotriacetic acid at molar ratio of 1:1 (metal:ligand). EDTA and nitrilotriacetic acid could chelate the heavy metal ions, therefore more metal ions would remain in the solutions rather than being adsorbed as suggested by Jeon and Park et al.⁴² Salicylic acid on the other hand slightly reduced the percentage of cadmium adsorption but did not affect adsorption of lead. Halim et al.⁴³ studied on removal of lead ions from industrial wastewater by different types of natural materials. From the research done it was reported that at lead concentration of 4 mg L⁻¹ and pH 6 the adsorption capacity is maximum for Nile rose plant powder at 80 % removal and at the same concentration and pH it was also reported that bone powder removed 98.8 % of lead. Tan et al.⁴⁴ Studied on removal of chromium (VI) from solution by coconut husk and palm pressed fibres and it was investigated using batch and column techniques. For both substrates, the optimum pH for maximum removal is at 2.0 which corresponds to > 80 % removal. Sarin et al.⁵ reported that removal of poisonous hexavalent form of chromium from solutions was possible using selected adsorbents. Eucalyptus bark (EB) was the most effective for which the removal reached more than 99 % for Cr(VI) at concentration of 200 ppm and at pH 2. Increase in the dose of adsorbent, initial concentration of Cr(VI) and increase in contact time upto 2 h are favorable for all increase the adsorption of Cr(VI). The kinetic of the Cr(VI) adsorption on EB was found to follow first order mechanism. The Gibbs free energy was obtained for each system. It was found to be -1.884 kJ mol⁻¹ for Cr(VI) and -3.872 kJ mol⁻¹ for Cr(III) for removal from industrial effluent. The adsorption data can be satisfactorily explained by Freundlich isotherm. Higher sorption capacity of this sorbent indicates that eucalyptus bark can be used for the treatment of chromium effluent. Table 4 summarizes the usage of some of agricultural waste as an adsorbent:

Conclusion

According to literature data adsorption is very popular method for the removal of heavy metals from wastewater. In this paper, the removal performance of low cost adsorbent derived from agricultural waste such as rice husk, maize cob, *Cajanus cajan*, sago waste, apricot shell, almond shell, mosambi fruit peel, watermelon shell etc. has been reviewed. It is evident from Table 1 to table 4 that low cost adsorbent have outstanding removal capabilities for heavy metals like Cu(II), Fe(III), Ni(II), Cd(II), Hg(II), Cr(VI), Pb(II) etc. Adsorption capacity of an adsorbent depends on several parameters like dosage of adsorbent, initial concentration of heavy metals in solution, pH value and temperature. It is important to note, adsorption capacities of the adsorbents presented in this article vary, depending on the characteristics of the individual adsorbents. Low-cost, effectiveness and availability of described materials suggest that they can be used in place of expensive activated carbon for the removal of heavy metal ions from solutions.

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